



Original Article

Electrochromic Properties of PANI/TiO₂ Nanocomposite Films Prepared by Electropolymerization

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Abstract: PANI/nc-TiO₂/ITO composite films were prepared by electrochemical method where the monomer aniline was polymerized onto nano-porous TiO₂/ITO films (PANI/nc-TiO₂/ITO). The PANI/nc-TiO₂ heterojunctions were formed in the composite films due to the insertion of PANI in nano-porous TiO₂ particles. PANI/ITO films exhibited a reversible electrochromic display (ECD) performance when cycled in 0.1M LiClO₄ + propylene carbonate. The response times of the electrochromic coloration and bleaching of the PANI/nc-TiO₂/ITO electrode were 15 s and 20 s, respectively. Electrochromic efficiency of the films reached a value as large as 12.25 cm²×C⁻¹. Taking advantage of the large EC efficiency and electrochemical stability as well as the simplicity of the fabrication process, PANI/nc-TiO₂ composite films can be used for preparation of electrochromic smart windows, in term of the large-area production in particular.

Keywords: Electrochromic device, PANI/nc-TiO₂, Electrochemical deposition, Cyclic voltammogram, Coloration efficiency.

1. Introduction

Electrochromism (EC) is the phenomenon where the color or opacity of a material (usually in thin film form) changes when a polarized voltage is applied. Electrochromic smart windows, thus can block ultraviolet, visible or near infrared radiations. EC properties have been found in almost all the transition-metal oxides and their properties have been investigated extensively [1]. These oxide films can be coloured anodically (Ir, Ni) or cathodically (W, Mo). Recently Granqvist et al. [2] have made a comprehensive review of nanomaterials for benign indoor environments. In that report, the authors show

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the characteristic data for a $5 \times 5 \text{ cm}^2$ flexible EC foil incorporating WO_3 , and NiO modified by the addition of a wide bandgap oxide such as MgO or Al_2O_3 , PMMA-based electrolyte, and ITO films. Durability of the EC devices was demonstrated in performing several tens of thousands of coloration/bleaching cycles, and the device optical properties were found to be unchanged for many hours. Dinh et al. [3] pointed out that WO_3/TiO_2 films prepared by the doctor-blade followed by electrochemical deposition possessed both the better electrochromic performance and durability. The coloration of WO_3 deposited on indium-tin-oxides (ITO) substrates (WO_3/ITO) in 2M HCl was less than 1 sec and the maximum coloration efficiency (CE) at 630 nm was $22 \text{ cm}^2 \times \text{C}^{-1}$ [4]. However, the HCl electrolyte is not suitable for practical use. The Au-doped WO_3 films were made by a dip-coating technique [5]. Beydaghyan *et al* [6] showed that porous and nanostructured thick WO_3 films could produce a high CE. Thummarungsan et al. [7] prepared polyaniline (PANI) copolymer films via solution casting on ITO plastic substrate. The PANI-copolymer/ITO electrode has electrochromic display of the inverse change of green-to-blue light. We also prepared PANI/ITO by using electropolymerization of aniline in a dilute H_2SO_4 solution [8]. As-prepared PANI films have a bell-like nanoporous structure. Both the PANI-copolymer/ITO and PANI/ITO possess a coloration efficiency ranging from 8.0 to $9.0 \text{ cm}^2 \times \text{C}^{-1}$. With such porous films, for a long exposed performance time, the durability of the devices was limited, making the ECD less satisfying for smart windows applications.

With the aim to improve the CE of the ECD performance and to enhance the stability of the EC devices, we used electrochemical polymerization for depositing PANI films onto nc- TiO_2 . Morphology, ion exchange and electrochromic properties of the films were also presented in this paper

2. Experiment and Method

To prepare nanostructured TiO_2/ITO films, a doctor blade technique was used following the process reported in [9]. A glass slide coated with a $0.25 \mu\text{m}$ thick ITO film with a sheet resistance of $10 \Omega/\square$ and a transmittance of 90% was used as a substrate where the working area was as large as 10 cm^2 . A colloidal solution of 15 wt. % nanoparticles (15 nm in size) of titanium oxide (Nyacol Products) in water was prepared. Then the solution was filled in the slot on the ITO electrode and spread along the tapes. The samples were let for drying during 15 min, then put to a furnace maintained at 450°C for 1 hour to recrystallize the nc- TiO_2 films.

Then PANI/nc- TiO_2/ITO films were deposited by electropolymerization method using a solution of the pure reagent grade aniline and sulphuric acid (H_2SO_4) as reported in [8]. The electrochemical processes were carried-out by using a Potentiostat PGS-30 in a standard three-electrode cell, where nc- TiO_2/ITO served as working electrode (WE), Ag/AgCl as reference electrode (AAE) and a platinum grid as counter electrode (CE). The electrolyte used for the electropolymerization was composed of aqueous solution of 0.1 M aniline and 0.5M dopant sulphuric acid. PANI thin films were electropolymerized by sweeping the potential between -0.20 V and $+1.20 \text{ V}/\text{AAE}$ for 10 numbers of scans. All the experiments were performed at room temperature without stirring. The as-deposited PANI/ITO films were dried in gaseous nitrogen and kept in a clean glove-box before use. The electrochromic performance was carried out on the same PGS-30 potentiostat, using solution of 0.1M LiClO_4 in propylene carbonate for electrolyte.

The PANI films electropolymerization process in H_2SO_4 solution depends on the concentration of H_2SO_4 , the scan rate and the range of the potentials used. Figure 1 shows typical cyclic voltammograms (CVs) of the best electropolymerized PANI films. The electrolyte contains 0.1M aniline monomer with 0.5M concentration of H_2SO_4 . The CVs were recorded for 10 successive cycles at a scan rate of 50 mV/s for potential range from -0.1 to $+0.6 \text{ V}/\text{AAE}$. We observed the decrease in growth rate upon repeating

the potential cycle [10] where the authors explained this phenomenon by the poor electrochemical activity of the PANI film. After completing 10 cycles, greenish-colored thin films were deposited which confirms the formation of emeraldine state (ES) of PANI.

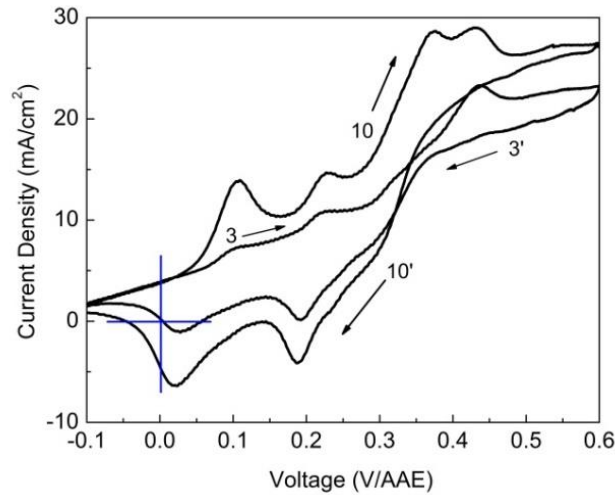


Figure 1. CV curves of a PANI/nc-TiO₂/ITO film made by electropolymerization in 0.1M aniline and 0.5M H₂SO₄ solution by CV-cycling with a rate of 50 mV/s: (3-3') – the third cycle and (10-10') – the 10-th cycle.

3. Result and Discussion

3.1. Film Morphology

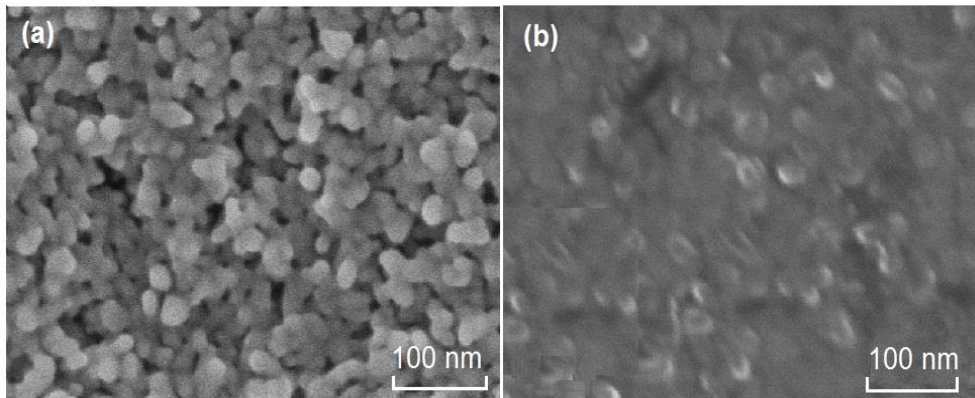


Figure 2. FE-SEM micrographs of the surfaces of a nc-TiO₂ (a) and a PANI/nc-TiO₂ film (b). The thickness of the film $d = 450$ nm

Bright-field micrographs of the samples is shown in Figure 2. The thickness of the composite film was determined by the point-to-point technique, $d \sim 450$ nm. The surface of the doctor-blade deposited sample clearly shows the nanoscale porosity of the TiO₂ film (Figure 2a). The electropolymerization of PANI resulted in the filling-up of PANI chains into the pores of the nanostructured TiO₂ structure. As a result, numerous PANI/nc-TiO₂ heterojunctions were created in the composite film (Figure 2b).

3.2. Electrochemical Property

Figure 3 shows the cyclic voltammetry (CV) curve in 0.1M LiClO₄ + PC of a PANI/nc-TiO₂/ITO film served as the working electrode (WE) where the CV spectra was recorded at the fifth cycle. This is a typical curve for the films of 450nm thickness prepared by our studies

From this figure one can see a nearly symmetrical shape of the CV spectra toward the coordinates (x = 0.60; y = 0.16). In the positive sweep direction (PSD) a peak of the anodic current density corresponding to a value of ca. 0.55 mA was obtained at a potential of 1.05 V/AEE. A negative value (– 0.21 mA) of the peak in the negative sweep direction (NSD) was obtained at a potential of 0.36 V/AEE. The symmetrical CV proves a good reversibility of the processes of (ClO₄[–]) ion insertion / extraction from the electrolyte into /out of the working electrode (WE). Since PANI/nc-TiO₂/ITO consists of two electrochromic materials, namely polymeric PANI and inorganic nc-TiO₂, electrochromic performance can be expressed by a double overall reaction, as follows.

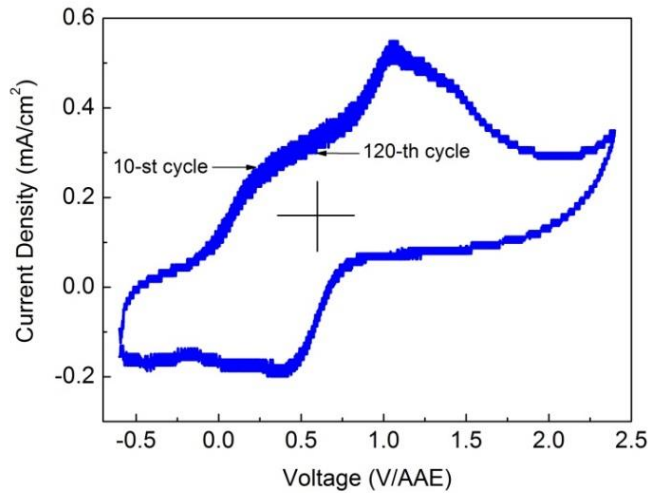
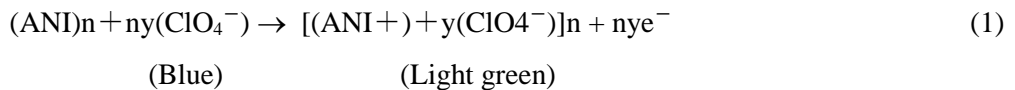
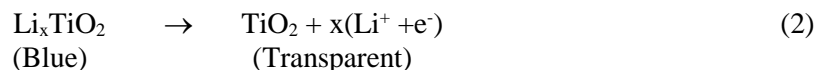


Figure 3. Cyclic voltammetry spectra of PANI/nc-TiO₂/ITO cycled in LiClO₄+PC (scanning rate $\nu = 100$ mV/s).

During the oxidation (PANI/nc-TiO₂/ITO is positively polarized), the ClO₄[–] ions from LiClO₄/PC electrolyte solution insert in to and Li⁺ ions extract out off the WE. The first double reaction (corresponding to the bleaching state) can be expressed as [11]:



where n is the number of repeated units and y is the stoichiometric number of the counter ion; and as [12,13]:



During the reduction (PANI/nc-TiO₂/ITO is negatively polarized), the ClO₄[–] ions of LiClO₄/PC electrolyte solution were excluded the WE, whereas Li⁺ ions were inserted in to it. The second double reaction (corresponding to the coloration state) is described by two above equations with the inverse

In our experiments $Q = 0.12 \text{ mC} \times \text{cm}^{-2}$. At a wavelength of 550 nm, $T_b = 70\%$ and $T_c = 16\%$, thus the coloration efficiency was found to be of $\sim 12.25 \text{ cm}^2 \times \text{C}^{-1}$. In the visible range of wavelengths, η of the PANI/nc-TiO₂ device was found to be larger than that of the PANI/ITO device made by electropolymerization [8] as well as made by electrochemistry [15].

4. Conclusion

PANI/nc-TiO₂/ITO composite films were prepared by electropolymerization of monomer aniline onto nc-TiO₂/ITO films which were made from the doctor-blade technique. By embedding PANI in porous TiO₂ nanoparticles, PANI/nc-TiO₂ heterojunctions were formed in the composite films. The coloration efficiency and electrochemical stability of the PANI/nc-TiO₂ films were considerably improved. The response times of the ECD coloration/bleaching and electrochromic efficiency of PANI/nc-TiO₂/ITO were 15–20 s and $12.25 \text{ cm}^2 \times \text{C}^{-1}$, respectively. Since a large-area PANI/nc-TiO₂/ITO electrode can be prepared by the doctor-blade method, the PANI/nc-TiO₂/ITO films contribute a good candidate for smart window applications, taking advantage of its large efficiency and electrochemical stability as well as the simplicity of the fabrication process.

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