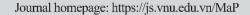


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# Synthesis and Characterization of NiFe<sub>2</sub>O<sub>4</sub>/ZnO core-shell Nanocomposites

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**Abstract:** NiFe<sub>2</sub>O<sub>4</sub>/ZnO core-shell nanocomposites were prepared by two-step method. First, NiFe<sub>2</sub>O<sub>4</sub> nanoparticles as the cores were synthesized by using hydrothermal route, and then modified by using sodium citrate. After that ZnO as the shells were coated with modified NiFe<sub>2</sub>O<sub>4</sub> nanoparticles by two different chemical methods including hydrothermal and co-precipitation. The formation, crystal structure, morphology and magnetic properties of the uncoated and coated samples were investigated by using X-ray diffraction, Fourier transform infrared spectroscopy, scanning electron microscopy and vibrating sample magnetometer. It was shown that the core nanoparticles are single NiFe<sub>2</sub>O<sub>4</sub> phase with cubic spinel structure. Sodium citrate was well bonded to the surface of the modified nanoparticles. Contributions of the phases in the coated samples as well as structural parameters were determined from XRD data using Rietveld refinement analysis. Magnetization of the core can be improved by adjusting the modification steps. XRD analysis result and SEM images revealed the formation of core/shell structure in the sample coated by using co-precipitation method.

Keywords: NiFe<sub>2</sub>O<sub>4</sub>/ZnO, core-shell, morphology, crystal structure, magnetization.

### 1. Introduction

Nano-ferrites with many special properties compared to bulk materials such as high thermal stability and enhanced electrical, optical and magnetic properties have been used in many applications including magnetic recording, magnetic resonance imaging (MRI) enhancement, catalysis, magnetically guided

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drug delivery, power transformers and telecommunication applications as well as sensors and pigments [1-3]. Due to exhibiting ferrimagnetic properties combined with relatively low electrical properties, nickel ferrite (NiFe<sub>2</sub>O<sub>4</sub>) is one of the most important materials in the inverse spinel family [4]. Meanwhile, ZnO has been gained a lot of attentions related to its desirable properties including electric, photonic and oxidation resistance, non- toxic, wide band gap ( $E_g = 3.37 \text{ eV}$ ) [5]. Combining NiFe<sub>2</sub>O<sub>4</sub> with ZnO to form hybrid, composite or core/shell structures is expected to promote the advantages of both materials. The reported studies on combined NiFe<sub>2</sub>O<sub>4</sub>/ZnO nanoparticles have shown their applicability for photocatalytic dye degradation in which they can be easily separated from the reacted solution by using external magnet [6, 7]. For efficient application, it is necessary to stabilize and enhance magnetization of nickel ferrite nanoparticles. Many methods have been used to synthesize NiFe<sub>2</sub>O<sub>4</sub> nanoparticles such as co-precipitation [8], sol–gel [9], egg-white precursor [2] and hydrothermal [3, 6], in which hydrothermal method exhibits many advantages over the others such as high crystallinity, simplicity and low temperature usage. By using this method, it is possible to fabricate nickel ferrite with high magnetization and good separation as the core for the NiFe<sub>2</sub>O<sub>4</sub>/ZnO core-shell nanocomposites.

In this paper, we present a detailed study on synthesis and characterization of NiFe<sub>2</sub>O<sub>4</sub>/ZnO coreshell nanocomposites in which NiFe<sub>2</sub>O<sub>4</sub> nanoparticles were synthesized by using hydrothermal method and then modified by sodium citrate. We have attempted to coat ZnO on the modified NiFe<sub>2</sub>O<sub>4</sub> nanoparticles by using two different chemical methods including hydrothermal and co-precipitation. The magnetic core and coated samples were characterized by XRD, SEM, FTIR and VSM techniques.

## 2. Experiments

Synthesis

A two-step method was used to synthesize  $NiFe_2O_4/ZnO$  core-shell nanocomposites. In the first step, magnetic  $NiFe_2O_4$  cores were prepared by using hydrothermal method. Then ZnO shells were coated on the core to form core-shell structure.

Synthesis of NiFe<sub>2</sub>O<sub>4</sub> nanoparticles: The solutions of Ni(NO<sub>3</sub>)<sub>2</sub> 0.05M and Fe(NO<sub>3</sub>)<sub>3</sub> 0.05M with molar ratio 1:2 were dissolved in 50 ml distilled water and magnetically stirred. After 15 minutes, 50 ml solution of NaOH 0.4M was dropped into the mixed solution with vigorously stirring until pH value reaches to 9. The solution was stirred for additional 30 minutes and then transferred into a 200 ml Teflon-lined autoclave. The sealed autoclave was heated at 180°C for 9h and cooled down to room temperature. Finally, the nickel ferrite nanoparticles were collected by a permanent magnet and washed 3 times by distilled water until pH = 7.

Modification of NiFe<sub>2</sub>O<sub>4</sub> nanoparticles by sodium citrate: Sodium citrate solution was prepared by reaction of NaOH with citric acid. The NiFe<sub>2</sub>O<sub>4</sub> nanoparticles (0.4g) and sodium citrate (100ml, 0.1M) were mixed together in three- neck flask. The mixture was vigorously stirred at 80°C for 3h. The steam was shoved out by a vacuum pump. The precipitate was collected by a permanent magnet and washed several times with acetone. The samples were denoted as NF1, NF2 and NF3 for those modified with hydrothermal treatment, non-modified and modified after hydrothermal treatment, respectively.

Synthesis of NiFe<sub>2</sub>O<sub>4</sub>/ZnO core-shell nanocomposites: Modified NiFe<sub>2</sub>O<sub>4</sub> nanoparticles were dissolved in 100ml distilled water. After removing the excessive particles by using a magnet, the mixture was divided into two equal parts (solution 1 and solution 2) to carry out coating experiment with ZnO. After that, 25 ml solution of Zn(AC)<sub>2</sub> 0.1M was added to each solution and magnetically stirred for 15 minutes. Then 25 ml solution of (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub> 0.06M was added dropwise to each solution. Solution 1 was transferred to a Teflon-lined autoclave and heated at 130°C for 2h as hydrothermal treatment. Solution

2 was filtered and washed 3 times by distilled water to collect nanoparticles, then heated at 350°C for 2h as co-precipitation treatment (described in [10]) to form ZnO shell. Two NiFe<sub>2</sub>O<sub>4</sub>/ZnO core-shell nanocomposites samples obtained from solution 1 and solution 2 were grinded into powder and denoted as NFZ1 and NFZ2, respectively.

#### Characterization techniques

The crystal structure and phase formation of the samples were investigated by X-ray diffraction (Siemens D5000 X-ray Diffractometer with  $CuK_{\alpha}$  radiation,  $\lambda = 1.5406$  Å). The diffraction data were analyzed using Rietveld method with the help of FullProf program [11]. The diffraction peaks were modeled by pseudo–Voigt function which is a sum of Gaussian and Lorentzian functions [12]. The refinement fitting quality was checked by goodness of fit ( $\chi^2$ ) and weighted profile *R*-factor ( $R_{wp}$ ). The calculated results are accepted with  $\chi^2$  should approach 1 and  $R_{wp}$  must be close to or less than 10% [13].

Infrared (IR) absorption spectra of the samples were recorded on Perkin Elemer FT–IR spectrum one spectrometer in the frequency range 400–4000 cm<sup>-1</sup>. Field Emission-Scanning Electron Microscopy (FESEM) (JEOL JSM-7600 F) was used to examine the grain size and morphology. Magnetization curves were measured using a vibrating sample magnetometer (VSM) in applied magnetic fields up to 10 kOe.

#### 3. Results and discussion

Characterization of NiFe<sub>2</sub>O<sub>4</sub> nanoparticles

One of the XRD diffraction patterns and its Rietveld refinement of nickel ferrite samples are shown in Fig. 1. As seen, the XRD pattern of the NiFe<sub>2</sub>O<sub>4</sub> nanoparticles shows only nickel ferrite phase in which the diffraction peaks seen at the  $2\theta$  values of  $30.26^{\circ}$ ,  $35.65^{\circ}$ ,  $37.29^{\circ}$ ,  $43.33^{\circ}$ ,  $47.44^{\circ}$ ,  $53.76^{\circ}$ ,  $57.31^{\circ}$ ,  $62.94^{\circ}$ ,  $66.18^{\circ}$ ,  $67.25^{\circ}$  correspond to the planes of (220), (311), (222), (400), (331), (422), (511), (440), (531) and (442), respectively (JCPDS no. 54-0964). The structural parameters of the samples were well refined using the standard model of spinel ferrite within the cubic symmetry (space group Fd3m). Lattice constant value of the NiFe<sub>2</sub>O<sub>4</sub> samples (a = 8.346Å) is higher than that reported for NiFe<sub>2</sub>O<sub>4</sub> bulk sample (a = 8.339Å) in the standard data (JCPDS: 10-0325) but in good agreement with that reported previously for NiFe<sub>2</sub>O<sub>4</sub> nanoparticles [3, 14].

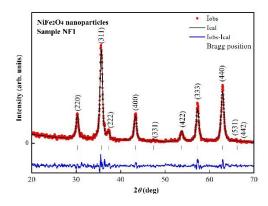


Figure 1. X-ray diffraction pattern of the NiFe<sub>2</sub>O<sub>4</sub> sample and processed by the Rietveld method. Fitting quality:  $\chi^2 = 1.38$  and  $R_{\rm wp} = 10.7$  %. The experimental points as well as calculated and difference functions are indicated.

The average size of coherent scattering region D (usually referred as crystallite size) of the samples was determined based on the Rietveld method using the Fullprof program in which the instrumental resolution function was included. The crystallite size of the NiFe<sub>2</sub>O<sub>4</sub> nanoparticles was obtained to be 11.1 nm.

In order to testify the absorption of carboxyl groups on the nanoparticle surface, FTIR analysis of the modified samples (NF1 and NF3) was performed and presented in Figure 2. It can be seen that the FTIR spectra of both samples exhibit the characteristic absorption peaks of carboxyl group of sodium citrate at 1580cm<sup>-1</sup> and 1390cm<sup>-1</sup> due to the –COO– symmetric and antisymmetric stretching respectively. The result indicated the presence of COO– group in the investigated samples. In this case, sodium citrate was bonded on the surface of the nanoparticles through the interaction between the COO– group of citrate and the Fe atom as revealed previously by Cheng et al [15]. The NiFe<sub>2</sub>O<sub>4</sub> samples also show an -OH absorption peak at around 3600cm<sup>-1</sup> due to the physical adsorption of water. The strong bands of both samples observed at about 530cm<sup>-1</sup> correspond to Fe–O vibration modes of the tetrahedral site.

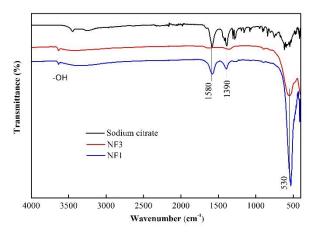


Figure 2. FTIR absorption spectra of the modified samples (NF1 and NF3).

The magnetization curves of the NiFe<sub>2</sub>O<sub>4</sub> samples (NF1, NF2 and NF3) measured at room temperature are shown in Figure 3. A common feature of the M–H curves indicates that the magnetization of the samples is not fully saturated up to highest investigated magnetic field. This behaviour is attributed to random distribution of the magnetization directions of nanoparticles in the samples and the interactions between them [14]. In these cases, the law of approach to saturation can be applied to estimate the saturation magnetization M<sub>s</sub> of the samples, by which the magnetization is expressed as a function of the magnetic field as follows [16]:

$$M = M_{\rm s}(1 - a/H^{1/2} - b/H^2) \tag{1}$$

where the term  $a/H^{1/2}$  arises from defects in the particles and the term  $b/H^2$  is attributed to the effective anisotropy energy of the samples. The obtained  $M_s$  values of the NF1, NF2 and NF3 samples are 48.33, 40.58 and 39.91 emu/g, respectively. These values are lower than saturation magnetization of the bulk NiFe<sub>2</sub>O<sub>4</sub> ( $M_s^{\text{bulk}} = 55 \text{ emu/g} [17]$ ) but much higher than those reported for the NiFe<sub>2</sub>O<sub>4</sub> nanoparticles prepared by other methods [2, 18]. The reduction of magnetization of the nanoparticles compared to that of the bulk material can be well explained due to the spin disorder in surface shell regions [14]. As seen in the Figure 3, the magnetization of the sample modified after hydrothermal treatment (NF3) is slightly lower than that of the non-modified sample (NF2). Meanwhile, the NiFe<sub>2</sub>O<sub>4</sub> sample modified with hydrothermal treatment (NF1) has significantly higher  $M_s$  than that of the NF2

sample. This observation can be attributed to the presence of Fe<sup>2+</sup> ion formed when NiFe<sub>2</sub>O<sub>4</sub> nanoparticles was modified by sodium citrate within hydrothermal treatment. The sample NF1 was chosen as the core to synthesize NiFe<sub>2</sub>O<sub>4</sub>/ZnO core/shell nanoparticles.

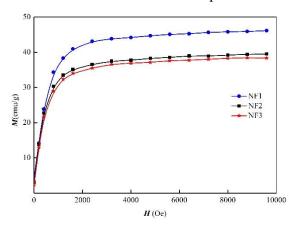


Figure 3. M-H curves measured at 300K of the NiFe<sub>2</sub>O<sub>4</sub> samples (NF1, NF2, and NF3).

Characterization of NiFe2O4/ZnO core/shell nanoparticles

Figure 4 shows the XRD patterns of the NiFe<sub>2</sub>O<sub>4</sub>/ZnO core/shell samples coated by using different methods (described in 2.1). It can be seen that ZnO phase was not formed in the sample coated by using hydrothermal method (NFZ1). In this case, ZnO exists in the amorphous form. The NFZ1 sample contains only NiFe<sub>2</sub>O<sub>4</sub> and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> phases. The presence of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> in the sample can be explained due to the formation of Fe<sup>2+</sup> ions during modification process of NiFe<sub>2</sub>O<sub>4</sub> nanoparticles by sodium citrate, and then divalent iron ions were oxidized to form  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> in ZnO coating process by hydrothermal method. Meanwhile, NiFe<sub>2</sub>O<sub>4</sub> and crystalline phase of ZnO were observed clearly in the XRD pattern of the sample coated by using co-precipitation method (NFZ2). For demonstration, the XRD pattern of the NFZ2 sample and its Rietveld refinement are shown in Figure 5. NiFe<sub>2</sub>O<sub>4</sub> phase was well refined in inverse spinel structure with space group *Fd3m*, while hexagonal of ZnO phase with space group *P63mc*. The refinement result indicated that the sample contains NiFe<sub>2</sub>O<sub>4</sub> and ZnO phases, none of other impurities was observed. The refined values of structural parameters including lattice parameters (*a*, *c*), phase contents and crystallite size of the samples are given in Table 1.

Table 1. Phase contents, lattice parameters, crystallite size, grain size and saturation magnetization at room temperature of the uncoated and coated samples. Statistical errors are indicated in the last significant digit.

Sample	Phase	Content, %	Lattice parameter, Å	Crystallite size D, nm	Grain size, nm	M <sub>s</sub> at room temperature, emu/g
NF1	NiFe <sub>2</sub> O <sub>4</sub>	100	a = 8.346(1)	11.1(1)	8-18	48.33
ZnO	ZnO	100	a = 3.249(1) c = 5.210(2)	12.8(1)	-	-
NFZ1	$NiFe_2O_4$	78	a = 8.346(1)	11.2(1)		
	$\alpha$ -Fe <sub>2</sub> O <sub>3</sub>	22	a = 5.038(1) c = 13.772(2)	11.3(2)	-	17.44
NFZ2	$NiFe_2O_4$	41	a = 8.348(1)	11.3(1)		
	ZnO	59	a = 3.249(1) c = 5.210(2)	12.8(1)	28-40	20.22

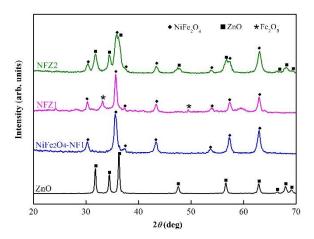


Figure 4. XRD patterns of the coated samples (NFZ1 and NFZ2), the core sample NF1 and ZnO.

As seen in Table 1, the lattice constant as well as crystallite size of NiFe<sub>2</sub>O<sub>4</sub> and ZnO phases in the NFZ2 sample is almost similar to those of the original samples (NF1 and ZnO). Only a slight increase of lattice constant was observed in the NFZ2 sample that can be related to the changes in spinel structure of NiFe<sub>2</sub>O<sub>4</sub> core such as cations redistribution [14] or the diffusion of larger zinc ions into the spinel structure ( $r_{Zn}^{2+} = 0.88$  Å,  $r_{Ni}^{2+} = 0.83$  Å,  $r_{Fe}^{3+} = 0.785$  Å [19]). The NiFe<sub>2</sub>O<sub>4</sub>: ZnO molar ratio of the sample was found to be 41: 59. The contributions of NiFe<sub>2</sub>O<sub>4</sub> and ZnO phases in the NFZ2 sample are shown in the inset of Figure 5.

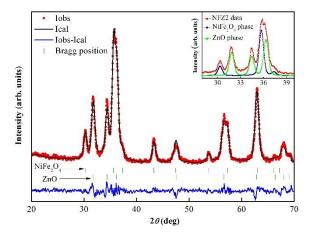


Figure 5. XRD pattern of the NFZ2 sample and processed by the Rietveld method. Fitting quality:  $\chi^2 = 1.34$  and  $R_{\rm wp} = 8.3$  %. The experimental points as well as calculated and difference functions are indicated. The inset illustrates the contributions to the intensity from NiFe<sub>2</sub>O<sub>4</sub> and ZnO phases in the  $2\theta$  range from  $28^{\circ}$  to  $40^{\circ}$ .

The morphologies of the uncoated (NF1) and coated (NFZ2) samples characterized by FESEM are presented in Figure 6. As seen in Figure 6a grains of the NF1 sample are almost cubic, grain size distributes in range of 8-18 nm, which is in good agreement with the average crystallite size estimated from XRD. Whereas, grains of the NFZ2 sample (Figure 6b) were observed to be non-uniform with sizes from 28 to 40 nm. The grain sizes are larger than crystallite sizes of both NiFe<sub>2</sub>O<sub>4</sub> and ZnO phases

in the sample (see Table 1) indicating that the grains may contain from a few crystallites of NiFe<sub>2</sub>O<sub>4</sub> and/or ZnO.

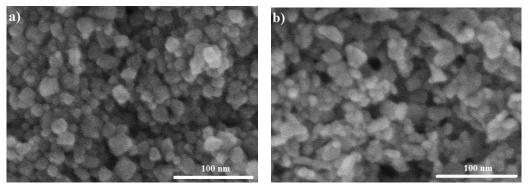


Figure 6. SEM image of a) NF1 sample and b) NFZ2 sample.

Figure 7 shows the magnetization curves of the coated samples measured at room temperature. The saturation magnetization of the samples calculated using Eq. (1) was listed in Table 1. As seen, the  $M_{\rm s}$ values of NFZ1 and NFZ2 samples are 20.22 and 17.44 emu/g, respectively, those are much lower than saturation magnetization of the NiFe<sub>2</sub>O<sub>4</sub> core sample ( $M_s^{core} = 48.33 \text{ emu/g}$ ). The decrease of magnetization of the coated samples can be explained by several reasons. The first one is the contribution of nonmagnetic phases including ZnO and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> to total weight. The sample coated by using hydrothermal method (NFZ1) contains both ZnO and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> impurities as estimated from XRD analysis, and hence its  $M_s$  value is lower than that of the sample coated by using co-precipitation method (NFZ2). Another reason can be attributed to the valence change of iron ion in the coated samples. As mentioned above, modification of NiFe<sub>2</sub>O<sub>4</sub> nanoparticles by sodium citrate within hydrothermal treatment can engender the appearance of Fe<sup>2+</sup> ions. These divalent iron ions can change to trivalent ions during ZnO coating process that contributes to the reduction of magnetization. Besides, reported studies on spinel ferrite nanoparticles coated with ZnO indicated that the interaction of magnetic core with ZnO shell and magnetic shielding between the particles cause a decrease of magnetic moment at the coreshell interface [20]. Moreover, the magnetization of the coated samples can also be affected by the structure effects which were raised due to the coating treatment such as the redistribution of cations in spinel structure of NiFe<sub>2</sub>O<sub>4</sub> core or the diffusion of Zn ions into the spinel structure as discussed in XRD analysis.

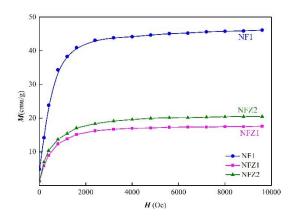


Figure 7. M-H curves measured at room temperature of the NiFe<sub>2</sub>O<sub>4</sub> core and coated samples

#### 4. Conclusion

In summary, we have successfully synthesized NiFe<sub>2</sub>O<sub>4</sub>/ZnO core/shell nanoparticles by using a combination of hydrothermal and co-precipitation methods. In the sample, NiFe<sub>2</sub>O<sub>4</sub> and ZnO phases were crystallized completely. Grains were observed to be a set of these phases. Magnetization of the core was enhanced significantly in the case that the NiFe<sub>2</sub>O<sub>4</sub> nanoparticles were modified within hydrothermal treatment. Sodium citrate confirmed to be well bonded on surface of the modified nanoparticles. Our work showed that the combination of hydrothermal and co-precipitation methods is an effective solution to fabricate NiFe<sub>2</sub>O<sub>4</sub>/ZnO core/shell nanoparticles with high magnetization.

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