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Original Article

Influence of Calcium on the Structure and Hydrophilic of CaTiO₃ Coating on Titanium Implants

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Abstract: Calcium titanate (CaTiO₃), a multi-metal oxide has received extensive attention in recent years, due to its unique structural features, high chemical stability, strong catalytic activity, inexpensiveness, low toxicity, and easy synthesis. In this work, we have focused our research on and investigated the influence of Ca weight on the microstructure and properties of CaTiO₃ films. CaTiO₃ films on TiO₂ nanotube templates were synthesized using hydrothermal method at 200 °C for 24 h. The TiO₂ template was synthesized by anodizing using a Ti plate. The synthesized materials were analyzed on their crystal phase, surface morphology, Raman characterization, surface roughness, and hydrophilic properties by X-ray diffraction (XRD), Raman, scanning electron microscopy (SEM), 3D optical Profilometer, and contact angle measurement. The synthesized film exhibited a morphological transformation from nanotube morphology to nanopillars. Notably, the hydrophilic properties and the surface roughness of the CaTiO₃ films were altered after hydrothermal treatment of the TiO₂ nanotube template. These findings could potentially lead to the development of highly efficient materials for use in biomedical implants.

Keywords: CaTiO₃, hydrothermal, titanium, hydrophilic, surface roughness.

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1. Introduction

Calcium titanate (CaTiO₃) was discovered for the first time in 1839 by Gustav Rose, a German mineralogist. CaTiO₃ is a ceramic material that has been widely used in electronic devices. CaTiO₃ belongs to the group of materials with a perovskite-type structure. Currently, various wet chemical methods have been used to synthesize CaTiO₃ materials, including sol–gel [1-3], co-precipitation [4], combustion [5], organic–inorganic solution technique, and hydrothermal method [6]. Among these methods, the hydrothermal method has received significant attention due to its simple preparation technique.

As a multifunctional material, perovskite CaTiO₃ exhibits remarkable properties, including optical properties, high dielectric constant, ferroelectricity, chemical stability, modest dielectric loss, low cost, and eco-friendly nature [7]. Given its diverse and vast applications, various properties of CaTiO₃ have been extensively studied for its use in various fields. It has been extensively researched as electroceramic material, due to its electrical properties, which are applied in electronic devices such as capacitors and thermistors [8, 9]. CaTiO₃ has also been investigated for its dynamic efficiency and capacity for photocatalytic activity in degrading organic dye waste in aqueous environments and water splitting for H₂ production, and CO₂ reduction [10-12]. Furthermore, CaTiO₃ has been developed as an implant material in combination with hydroxyapatite for biomedical applications [13-15]. Additionally, CaTiO₃ possesses other advantages, such as low cost, facile synthesis, and high stability, resistance to photo corrosion.

Titanium (Ti) is considered as a fundamental material for orthopedic surgeries in heavy load conditions. However, Ti has relatively poor bone-forming properties. To overcome the disadvantages arising from the slow reaction rate in bone formation between implants and bone tissues, it is necessary to enhance osteoconductivity by applying bioactive coatings on implants. Various nano bio-coatings have been investigated to improve bioactivity using coating materials such as TiO₂ and hydroxyapatite. It has been reported that CaTiO₃ proposed bioactivity, and as a result, many surface modifications have been proposed to synthesize CaTiO₃ coatings on Ti substrates. The CaTiO₃ coatings have been found to significantly accelerate apatite nucleation on Ti substrates [16].

In this work, we investigated the influence of Ca content on the conversion, structural morphology properties, and properties of $CaTiO_3$ films synthesized by hydrothermal method using TiO_2 nanotube templates. Moreover, we showed the difference in the surface roughness and hydrophilic between of $CaTiO_3$ films, TiO_2 nanotubes, and Ti substrate for potential use in biomedical implants.

2. Experimental

2.1. Synthesis of CaTiO₃ Films

CaTiO₃ was synthesized using a hydrothermal process on the TiO₂ nanotube template, the mass of Ca element (x) was chosen as x = 4, 5, 6 and 7.4 mg. The TiO₂ nanotube template was grown on a Ti plate using an anodizing method at 50 V for 1 h. The initial materials for the synthesis of CaTiO₃ were TiO₂ nanotube template, calcium hydroxide Ca(OH)₂ (99.9% purity, Merck) and natri hydroxide NaOH (\geq 97.0% purity, Merck). Initially, a stoichiometric amount of Ca(OH)₂ was dissolved in 40 mL of H₂O, and NaOH was dissolved in 10 mL of H₂O, two mixtures were kept under stirring at room temperature for 15 min. Afterward, the two mixtures were mixed and stirred magnetically for 1 h. The resulting mixture was sealed in a 100 mL Teflon-lined stainless steel autoclave containing the TiO₂ nanotube

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template and then heated at 200 °C for 24 h. After the hydrothermal process, the samples were collected, washed with deionized water (three times) and absolute ethanol (two times), and dried at 60 °C for 12 h.

2.2. Characterization

The crystalline structure of the synthesized samples were characterized using an X-ray powder diffractometer (Siemens D500, using Cu-K_a radiation at $\lambda = 1.5406$ Å; tube voltage = 40 kV; tube current = 40 mA). The scanning diffraction angles range from $2\theta = 20-80^{\circ}$ with a scanning rate of 6.0 °/min Scanning Electron Microscopy (SEM, JSM-7600F, JEOL) was used to assess the influence of the morphology of the samples. Micro-Raman scattering (µRS) measurements were recorded using a Raman Renishaw instrument (United Kingdom). The elemental analysis was performed using the energy diperive X-ray detector (EDS, Gatan, UK) technique coupled to the FESEM. A 3D optical Profilometer system was used for the characterization of the films. The super hydrophobicity property was assessed by determining the contact angle between a water droplet and the underlying surface.

3. Results and Discussion

3.1. The Surface Morphology and Structure of CaTiO₃ Films

Figure 1 shows the XRD patterns of the CaTiO₃ films synthesized by the hydrothermal method with different Ca mass. The crystalline phase of CaTiO₃ was confirmed by comparing the XRD patterns of the CaTiO₃ films with the respective Inorganic Crystal Structure Database (ICDS) No. 06-2149. All diffraction peaks were assigned to the cubic structure of CaTiO₃ films with space group Pm3m. Additionally, a diffraction peak of the TiO₂ phase was observed, this is due to the use of TiO₂ as the template. The intensity of the TiO₂ phase decreased as the mass of Ca increased. These results indicated that the hydrothermal conversion of CaTiO₃ films from the TiO₂ template is Ca mass dependent and that 7.4 mg of Ca is the most effective conversion for CaTiO₃ films.



Figure 1. XRD patterns of CaTiO₃ films synthesis by hydrothermal method with different Ca weight.

Figure 2a shows the surface morphology of the TiO_2 nanotube template on the Ti plate, synthesized by anodizing at 50 V for 1 hour. As shown in Figure 2a, highly ordered TiO_2 nanotubes with an overall

diameter of 10 nm were observed, as shown in Figure 2a. Figure 2b shows a representative of $CaTiO_3$ films on the TiO_2 nanotube template synthesized by the hydrothermal method using 7.4 mg of Ca. Instead of nanotubular morphology, the hydrothermal treatment of the TiO_2 nanotube template led to the formation of a nanopillar structure conversion.

The morphology of the CaTiO₃ film was examined more by tilting the direction of the CaTiO₃ film observation, as shown in Figure 2c. The nanopillar structure of the CaTiO₃ film confirmed that the structure was formed from a TiO₂ nanotube template and the thickness of the CaTiO₃ layer *of* 200-300 nm. These results indicated that hydrothermal treatment of the TiO₂ nanotube template can induce significant changes in the structures of the CaTiO₃ films.

Figure 2d shows the EDS spectra of the $CaTiO_3$ film sample. The spectra reveal clear signals of oxygen, calcium, titanium, erbium, and sodium elements in the samples. The presence of sodium element in the sample is likely due to residual input solution. According to previous studies, the element Na does not affect the formation of $CaTiO_3$ film coating on the Ti [17-19]. When treating titanium samples with NaOH solution will increase the biocompatibility of the material.



Figure 2. Surface morphology of TiO₂ nanotube template (a), CaTiO₃ film on TiO₂ nanotubes template (b), CaTiO₃ film with tilt the observation direction (c), and EDS spectra of CaTiO₃ film (d).

According to the orthorhombic structure *Pbnm* (Z^B = 4) of CaTiO₃, there are a total of 24 Ramanactive modes, with four molecular units in the primitive cell and an irreducible representation of $\Gamma_{\text{Raman, Pbnm}} = 7A_g + 5B_{1g} + 7B_{2g} + 5B_{3g}$ [20-21]. Figure 3 shows the Raman spectra of CaTiO₃ in the frequency range of 100–900 cm⁻¹. Raman active modes that are commonly observed include: 134 cm⁻¹ for a vibration of Ca bonded to a TiO₃ group (Ca–TiO₃) lattice mode; 226, 244, 281, and 362 cm⁻¹ are associated with O–Ti–O bending modes; 464 and 495 cm⁻¹ correspond to Ti–O₆ torsional (bending or internal vibration of the oxygen cage) modes, and a second broad band at 600–700 cm⁻¹. These results are consistent with the previous works [21-25].



Figure 3. Raman spectra of CaTiO₃ film corresponding to the different Ca mass.

3.2. Material Surface Morphology

Figure 4 shows the 3D optical profilometry results of the Ti substrate, TiO_2 nanotubes, and $CaTiO_3$ films. The average (R_a) surface roughness was lowest for the Ti substrate, while it was highest for the CaTiO₃ films. Specifically, the surface roughness of the Ti, TiO_2 , and $CaTiO_3$ films was measured at 0.35 µm, 0.60 µm, and 1.86 µm, respectively, as shown in Figure 5. These results suggest that the hydrothermal synthesis of CaTiO₃ films using TiO₂ nanotube templates increased the surface roughness.



Figure 4. 3D optical Profilometer topographic of Ti substrate, TiO₂ nanotubes, and CaTiO₃ films.



Figure 5. Graph of the surface roughness of the Ti substrate, TiO₂ nanotubes, and CaTiO₃ films

Contact angle measurements using deionized water revealed a significantly lower contact angle for the CaTiO₃ surface compared to the untreated Ti and TiO₂ nanotubes (Fig. 6). This indicates that the CaTiO₃ films have superior surface hydrophilicity. Notably, there were significant differences in contact angles between the Ti, TiO₂, and CaTiO₃ films. The water contact angles of the Ti, TiO₂, and CaTiO₃ films were found to be 43° , 24° , and 2° , respectively. Previous studies have shown that CaTiO₃ film has a more positive charge in aqueous solution than anatase due to the point of zero charge high (PZC) of CaTiO₃, which is much more than that of anatase [26]. Therefore, the topography-dependent wettability effect of the submicron-structured Ca samples could be offset by the high PZC of the CaTiO₃ structure. It has also been reported that thermal oxidation decreases the PZC of Ti alloy, and the creation of nanoscale surface porosity by thermal treatment can increase surface wettability [27]. Thus, in conjunction with the formation of anatase structure in the Ca-incorporated film, which is believed to carry a negative surface charge in aqueous solution, the increased surface area at the nano-scale appears to considerably decreased contact angles on the CaTiO₃ surface.



Figure 6. The water contact angles of Ti, TiO₂, and CaTiO₃ films.

4. Conclusion

In this work, the CaTiO₃ nanotube films were synthesized on a TiO₂ nanotube template through a hydrothermal treatment process at 200 °C for 24 h. The CaTiO₃ films inherited the nanopillar structures of the TiO₂ nanotubes. The CaTiO₃ films exhibited superior hydrophilic surface characteristics. The water contact angle of the CaTiO₃ films were found to be 2°. Besides, it was observed that the surface roughness of the CaTiO₃ film was significantly higher than that of the Ti substrate and TiO₂ nanotubes. The surface roughness of the CaTiO₃ films gains a value of 1.86 µm. With the above advantages, CaTiO₃ films meet the requirements of current biomedical applications, typically titanium implants.

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