

VNU Journal of Science: Mathematics - Physics



Journal homepage: https://js.vnu.edu.vn/MaP

Original Article

# Influence of Calcium on the Structure and Hydrophilic of CaTiO<sub>3</sub> Coating on Titanium Implants

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> Received 16 March 2023 Revised 17 May 2023; Accepted 25 May 2023

Abstract: Calcium titanate (CaTiO<sub>3</sub>), a multi-metal oxide has received extensive attention in recent years, due to its unique structural features, high chemical stability, strong catalytic activity, inexpensiveness, low toxicity, and easy synthesis. In this work, we have focused our research on and investigated the influence of Ca weight on the microstructure and properties of  $CaTiO<sub>3</sub>$  films. CaTiO<sub>3</sub> films on TiO<sub>2</sub> nanotube templates were synthesized using hydrothermal method at 200  $^{\circ}$ C for 24 h. The TiO<sup>2</sup> template was synthesized by anodizing using a Ti plate. The synthesized materials were analyzed on their crystal phase, surface morphology, Raman characterization, surface roughness, and hydrophilic properties by X-ray diffraction (XRD), Raman, scanning electron microscopy (SEM), 3D optical Profilometer, and contact angle measurement. The synthesized film exhibited a morphological transformation from nanotube morphology to nanopillars. Notably, the hydrophilic properties and the surface roughness of the CaTiO<sub>3</sub> films were altered after hydrothermal treatment of the  $TiO<sub>2</sub>$  nanotube template. These findings could potentially lead to the development of highly efficient materials for use in biomedical implants.

*Keywords:* CaTiO<sub>3</sub>, hydrothermal, titanium, hydrophilic, surface roughness.

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https//doi.org/10.25073/2588-1124/vnumap.4841

## **1. Introduction**

Calcium titanate  $(CaTiO<sub>3</sub>)$  was discovered for the first time in 1839 by Gustav Rose, a German mineralogist. CaTiO<sub>3</sub> is a ceramic material that has been widely used in electronic devices. CaTiO<sup>3</sup> belongs to the group of materials with a perovskite-type structure. Currently, various wet chemical methods have been used to synthesize  $CaTiO<sub>3</sub>$  materials, including sol–gel [1-3], coprecipitation [4], combustion [5], organic–inorganic solution technique, and hydrothermal method [6]. Among these methods, the hydrothermal method has received significant attention due to its simple preparation technique.

As a multifunctional material, perovskite  $CaTiO<sub>3</sub>$  exhibits remarkable properties, including optical properties, high dielectric constant, ferroelectricity, chemical stability, modest dielectric loss, low cost, and eco-friendly nature [7]. Given its diverse and vast applications, various properties of  $CaTiO<sub>3</sub>$  have been extensively studied for its use in various fields. It has been extensively researched as electroceramic material, due to its electrical properties, which are applied in electronic devices such as capacitors and thermistors  $[8, 9]$ . CaTiO<sub>3</sub> has also been investigated for its dynamic efficiency and capacity for photocatalytic activity in degrading organic dye waste in aqueous environments and water splitting for  $H_2$  production, and  $CO_2$  reduction [10-12]. Furthermore, CaTiO<sub>3</sub> has been developed as an implant material in combination with hydroxyapatite for biomedical applications [13-15]. Additionally, CaTiO<sub>3</sub> possesses other advantages, such as low cost, facile synthesis, and high stability, resistance to photo corrosion.

Titanium (Ti) is considered as a fundamental material for orthopedic surgeries in heavy load conditions. However, Ti has relatively poor bone-forming properties. To overcome the disadvantages arising from the slow reaction rate in bone formation between implants and bone tissues, it is necessary to enhance osteoconductivity by applying bioactive coatings on implants. Various nano bio-coatings have been investigated to improve bioactivity using coating materials such as TiO<sub>2</sub> and hydroxyapatite. It has been reported that  $CaTiO<sub>3</sub>$  proposed bioactivity, and as a result, many surface modifications have been proposed to synthesize CaTiO<sub>3</sub> coatings on Ti substrates. The CaTiO<sub>3</sub> coatings have been found to significantly accelerate apatite nucleation on Ti substrates [16].

In this work, we investigated the influence of Ca content on the conversion, structural morphology properties, and properties of  $CaTiO<sub>3</sub>$  films synthesized by hydrothermal method using  $TiO<sub>2</sub>$  nanotube templates. Moreover, we showed the difference in the surface roughness and hydrophilic between of  $CaTiO<sub>3</sub>$  films,  $TiO<sub>2</sub>$  nanotubes, and Ti substrate for potential use in biomedical implants.

## **2. Experimental**

## *2.1. Synthesis of CaTiO3 Films*

 $CaTiO<sub>3</sub>$  was synthesized using a hydrothermal process on the  $TiO<sub>2</sub>$  nanotube template, the mass of Ca element (x) was chosen as  $x = 4, 5, 6$  and 7.4 mg. The TiO<sub>2</sub> nanotube template was grown on a Ti plate using an anodizing method at 50 V for 1 h. The initial materials for the synthesis of  $CaTiO<sub>3</sub>$  were TiO<sup>2</sup> nanotube template, calcium hydroxide Ca(OH)<sup>2</sup> (99.9% purity, Merck) and natri hydroxide NaOH ( $\geq$  97.0% purity, Merck). Initially, a stoichiometric amount of Ca(OH)<sub>2</sub> was dissolved in 40 mL of H<sub>2</sub>O, and NaOH was dissolved in 10 mL of  $H_2O$ , two mixtures were kept under stirring at room temperature for 15 min. Afterward, the two mixtures were mixed and stirred magnetically for 1 h. The resulting mixture was sealed in a 100 mL Teflon-lined stainless steel autoclave containing the  $TiO<sub>2</sub>$  nanotube

template and then heated at 200  $^{\circ}$ C for 24 h. After the hydrothermal process, the samples were collected, washed with deionized water (three times) and absolute ethanol (two times), and dried at 60 °C for 12 h.

#### *2.2. Characterization*

The crystalline structure of the synthesized samples were characterized using an X-ray powder [diffractometer](https://www.sciencedirect.com/topics/physics-and-astronomy/diffractometers) (Siemens D500, using Cu-K<sub>a</sub> radiation at  $\lambda = 1.5406 \text{ Å}$ ; tube voltage = 40 kV; tube current = 40 mA). The scanning diffraction angles range from  $2\theta = 20{\cdot}80^{\circ}$  with a scanning rate of 6.0 °/min Scanning Electron Microscopy (SEM, JSM-7600F, JEOL) was used to assess the influence of the morphology of the samples. Micro-Raman scattering  $(\mu RS)$  measurements were recorded using a Raman Renishaw instrument (United Kingdom). The elemental analysis was performed using the energy diperive X-ray detector (EDS, Gatan, UK) technique coupled to the FESEM. A 3D optical Profilometer system was used for the characterization of the films. The super hydrophobicity property was assessed by determining the contact angle between a water droplet and the underlying surface.

#### **3. Results and Discussion**

## *3.1. The Surface Morphology and Structure of CaTiO<sup>3</sup> Films*

Figure 1 shows the XRD patterns of the CaTiO<sub>3</sub> films synthesized by the hydrothermal method with different Ca mass. The crystalline phase of  $CaTiO<sub>3</sub>$  was confirmed by comparing the XRD patterns of the CaTiO<sub>3</sub> films with the respective Inorganic Crystal Structure Database (ICDS) No. 06-2149. All diffraction peaks were assigned to the cubic structure of CaTiO<sub>3</sub> films with space group Pm $\overline{3}$ m. Additionally, a diffraction peak of the  $TiO<sub>2</sub>$  phase was observed, this is due to the use of  $TiO<sub>2</sub>$  as the template. The intensity of the  $TiO<sub>2</sub>$  phase decreased as the mass of Ca increased. These results indicated that the hydrothermal conversion of CaTiO<sub>3</sub> films from the TiO<sub>2</sub> template is Ca mass dependent and that 7.4 mg of Ca is the most effective conversion for  $CaTiO<sub>3</sub>$  films.



Figure 1. XRD patterns of  $CaTiO<sub>3</sub>$  films synthesis by hydrothermal method with different Ca weight.

Figure 2a shows the surface morphology of the  $TiO<sub>2</sub>$  nanotube template on the Ti plate, synthesized by anodizing at 50 V for 1 hour. As shown in Figure 2a, highly ordered  $TiO<sub>2</sub>$  nanotubes with an overall

diameter of 10 nm were observed, as shown in Figure 2a. Figure 2b shows a representative of  $CaTiO<sub>3</sub>$ films on the TiO<sub>2</sub> nanotube template synthesized by the hydrothermal method using 7.4 mg of Ca. Instead of nanotubular morphology, the hydrothermal treatment of the TiO<sub>2</sub> nanotube template led to the formation of a nanopillar structure conversion.

The morphology of the CaTiO<sub>3</sub> film was examined more by tilting the direction of the CaTiO<sub>3</sub> film observation, as shown in Figure 2c. The nanopillar structure of the CaTiO<sub>3</sub> film confirmed that the structure was formed from a TiO<sub>2</sub> nanotube template and the thickness of the CaTiO<sub>3</sub> layer of 200-300 nm. These results indicated that hydrothermal treatment of the  $TiO<sub>2</sub>$  nanotube template can induce significant changes in the structures of the  $CaTiO<sub>3</sub>$  films.

Figure 2d shows the EDS spectra of the CaTiO<sub>3</sub> film sample. The spectra reveal clear signals of oxygen, calcium, titanium, erbium, and sodium elements in the samples. The presence of sodium element in the sample is likely due to residual input solution. According to previous studies, the element Na does not affect the formation of  $CaTiO<sub>3</sub>$  film coating on the Ti [17-19]. When treating titanium samples with NaOH solution will increase the biocompatibility of the material.



Figure 2. Surface morphology of TiO<sub>2</sub> nanotube template (a), CaTiO<sub>3</sub> film on TiO<sub>2</sub> nanotubes template (b), CaTiO<sub>3</sub> film with tilt the observation direction (c), and EDS spectra of CaTiO<sub>3</sub> film (d).

According to the orthorhombic structure *Pbnm* ( $Z^B = 4$ ) of CaTiO<sub>3</sub>, there are a total of 24 Ramanactive modes, with four molecular units in the primitive cell and an irreducible representation of  $\Gamma_{\text{Raman, Pbnm}} = 7A_g + 5B_{1g} + 7B_{2g} + 5B_{3g}$  [20-21]. Figure 3 shows the Raman spectra of CaTiO<sub>3</sub> in the frequency range of 100–900 cm<sup>-1</sup>. Raman active modes that are commonly observed include: 134 cm<sup>-1</sup> for a vibration of Ca bonded to a TiO<sub>3</sub> group (Ca–TiO<sub>3</sub>) lattice mode; 226, 244, 281, and 362 cm<sup>-1</sup> are associated with O–Ti–O bending modes; 464 and 495 cm<sup>-1</sup> correspond to Ti–O<sub>6</sub> torsional (bending or internal vibration of the oxygen cage) modes, and a second broad band at 600–700 cm<sup>-1</sup>. These results are consistent with the previous works [21-25].



Figure 3. Raman spectra of CaTiO<sub>3</sub> film corresponding to the different Ca mass.

## *3.2. Material Surface Morphology*

Figure 4 shows the 3D optical profilometry results of the Ti substrate,  $TiO<sub>2</sub>$  nanotubes, and CaTiO<sub>3</sub> films. The average  $(R_a)$  surface roughness was lowest for the Ti substrate, while it was highest for the CaTiO<sub>3</sub> films. Specifically, the surface roughness of the Ti, TiO<sub>2</sub>, and CaTiO<sub>3</sub> films was measured at 0.35 μm, 0.60 μm, and 1.86 μm, respectively, as shown in Figure 5. These results suggest that the hydrothermal synthesis of CaTiO<sub>3</sub> films using TiO<sub>2</sub> nanotube templates increased the surface roughness.



Figure 4. 3D optical Profilometer topographic of Ti substrate, TiO<sub>2</sub> nanotubes, and CaTiO<sub>3</sub> films.



Figure 5. Graph of the surface roughness of the Ti substrate,  $TiO<sub>2</sub>$  nanotubes, and CaTiO<sub>3</sub> films

Contact angle measurements using deionized water revealed a significantly lower contact angle for the CaTiO<sub>3</sub> surface compared to the untreated Ti and TiO<sub>2</sub> nanotubes (Fig. 6). This indicates that the CaTiO<sup>3</sup> films have superior surface hydrophilicity. Notably, there were significant differences in contact angles between the Ti, TiO<sub>2</sub>, and CaTiO<sub>3</sub> films. The water contact angles of the Ti, TiO<sub>2</sub>, and CaTiO<sub>3</sub> films were found to be  $43^{\circ}$ ,  $24^{\circ}$ , and  $2^{\circ}$ , respectively. Previous studies have shown that CaTiO<sub>3</sub> film has a more positive charge in aqueous solution than anatase due to the point of zero charge high (PZC) of CaTiO3, which is much more than that of anatase [26]. Therefore, the topography-dependent wettability effect of the submicron-structured Ca samples could be offset by the high PZC of the CaTiO<sub>3</sub> structure. It has also been reported that thermal oxidation decreases the PZC of Ti alloy, and the creation of nanoscale surface porosity by thermal treatment can increase surface wettability [27]. Thus, in conjunction with the formation of anatase structure in the Ca-incorporated film, which is believed to carry a negative surface charge in aqueous solution, the increased surface area at the nano-scale appears to considerably decreased contact angles on the  $CaTiO<sub>3</sub>$  surface.



Figure 6. The water contact angles of Ti,  $TiO<sub>2</sub>$  and  $CaTiO<sub>3</sub>$  films.

## **4. Conclusion**

In this work, the CaTiO<sub>3</sub> nanotube films were synthesized on a TiO<sub>2</sub> nanotube template through a hydrothermal treatment process at 200  $\rm{^{\circ}C}$  for 24 h. The CaTiO<sub>3</sub> films inherited the nanopillar structures of the TiO<sub>2</sub> nanotubes. The CaTiO<sub>3</sub> films exhibited superior hydrophilic surface characteristics. The water contact angle of the CaTiO<sub>3</sub> films were found to be  $2^{\circ}$ . Besides, it was observed that the surface roughness of the CaTiO<sub>3</sub> film was significantly higher than that of the Ti substrate and TiO<sub>2</sub> nanotubes. The surface roughness of the CaTiO<sub>3</sub> films gains a value of 1.86  $\mu$ m. With the above advantages, CaTiO<sub>3</sub> films meet the requirements of current biomedical applications, typically titanium implants.

## **Acknowledgments**

This research was funded by the Ministry of Education and Training (MOET) under grant number CT2022.03.BKA.01

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